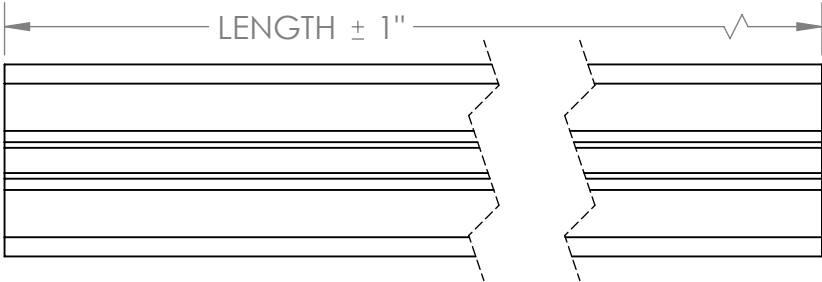
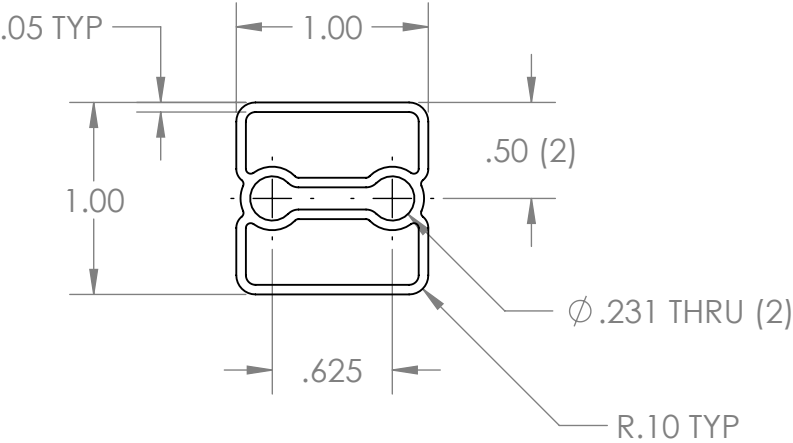


REVISIONS			
REV.	DESCRIPTION	DATE	DRAWN
1	ORIGINAL PRINT	4/2016	D. BLAU
2	CORRECTED MATERIAL AND UPDATED TOLERANCES	3/21/2018	C. THEISS
3	DRAWN TO MEET AMDS-1	7/17/2018	A. SHORES
4	UPDATED FORMATTING	5/25/2021	N. MASSOUDA



SURFACE COLOR:
RAW ALUMINUM UNLESS NOTED IN PART NUMBER

PART NUMBERING CONVENTION:
am-3090-LENGTH[_COLOR]

*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:										
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.		TITLE:								
TOLERANCES:		BREAK ALL SHARP EDGES		PEANUT EXTRUSION STOCK								
FRACTIONAL	±1/16											
ANGULAR: MACH	±1°											
ANGULAR: BEND	±5°											
ONE PLACE DECIMAL	±0.1											
TWO PLACE DECIMAL	±0.01	SIZE				DWG. NO.		REV				
THREE PLACE DECIMAL	±0.005											
FOUR PLACE DECIMAL	±0.0005											
MATERIAL	ex-3090											
6063-T6 AL		CHECKED	NAME	DATE	A				am-3090		4	
FINISH		ENG APPR.	NL	5/27/21								
DEBURRED		MFG APPR.										
DO NOT SCALE DRAWING		Q.A.			SCALE: 1:1		WEIGHT:		SHEET 1 OF 1			